

# Work Order ID 59938

Thursday, June 17, 2010 12:57:40 PM



Page 1

Item ID: D206-559-021

Accept



Setup

Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 6/17/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 6/24/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

*PL*

Date: *10-6-12*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D206-559

J -PRELIM

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-559-021 CHG007

*8/10/12*

*PL =>*

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*10-6-29 (4) sl*

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo



0.00

Quality Control

*8/10/12*

*(4)*

Dart Aerospace Ltd

W/O: 59938		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
10/6/69	# 100	ADD to D2182B050 Qty + cut length to details.					S 10/6/69	
				10.06.30				

Part No: D206-559-02 | PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

**Work Order ID 59938**

Thursday, June 17, 2010 12:57:40 PM

Page 2

Item ID: D206-559-021

Accept

Revision ID:



Item Name: Bearpaw

Start Date: 6/17/2010 Start Qty: 4.00

Required Date: 6/24/2010 Req'd Qty: 4.00

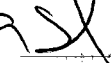
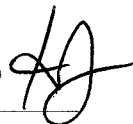
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180  Packaging	Packaging	0.00							
Packaging	<b>Memo</b> Identify and pack for shipping as per PPPD206-559-021 □ Location: <u>12</u>	0.00							
Packaging									
190  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	<b>Memo</b>	0.00							

Rev A

Run Start   
Stop 

10-6-09  (40)10/06/30 MF  
10-6-30

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Thursday, June 17, 2010 12:57:44 PM

Page 1

Work Order ID: 59938

Parent Item: D206-559-021

Parent Item Name: Bearpaw

Start Date: 6/17/2010

Required Date: 6/24/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM  
 IPP Rev:D 07-01-02 Was K10005 JLM  
 IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC  
 IPP Rev:F 08-05-05 up a chg DD verified by:EC  
 IPP Rev:G New Manufacturing Method 08-10-29 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A Bolt		Purchased	No			160	Each	231.0000	8	32			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
<div> <div>ST358</div> <div>231</div> <div></div> </div>													
<div> <div>114239</div> <div>3</div> <div></div> </div>													
<div> <div>114615</div> <div>28</div> <div></div> </div>													
<div> <div>114784</div> <div>200</div> <div></div> </div>													
AN4-17A Bolt		Purchased	No			160	Each	748.0000	8	32			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
<div> <div>ST359</div> <div>748</div> <div></div> </div>													
<div> <div>112314</div> <div>748</div> <div></div> </div>													
AN960JD416 Washer	NAS1149D0463J	Purchased	No			160	Each	6.0000	16	64			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
<div> <div>ST357</div> <div>6</div> <div></div> </div>													
<div> <div>107939</div> <div>6</div> <div></div> </div>													

10.6.29 J

10.6.29 J

11.5000 10.6.29 J

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Thursday, June 17, 2010 12:57:44 PM

Page 2

Work Order ID: 59938



Parent Item: D206-559-021



Parent Item Name: Bearpaw

Start Date: 6/17/2010

Required Date: 6/24/2010

Start Qty: 4.00

Required Qty: 4.00

D2182B

Manufactured No

160 f

274.5752 1.67 6.68



Rubber Cushion



10-6-29 sf

Location

Loc Qty

Loc Code

ST402A

9.67

30872

9.67

ST410

264.9052

52649

264.9052

D2274

Manufactured No

160 Each

453.0000



Radius Block



10-6-29 sf

Location

Loc Qty

Loc Code

ST010

453

57912

233

59108

220

D2438

Manufactured No

160 Each

105.0000



Clamp



10-6-29 sf

Location

Loc Qty

Loc Code

ST456

105

55603

5

59123

100

D2529

Manufactured No

160 Each

426.0000



Washer



10-6-29 sf

Location

Loc Qty

Loc Code

ST017

426

58568

426

D2671

Manufactured No

160 Each

0.0000



Bearpaw, 206 Narrow



B59939 10-6-29 sf

Thursday, June 17, 2010 12:57:44 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

Thursday, June 17, 2010 12:57:44 PM

Page 3

Work Order ID: 59938

Parent Item: D206-559-021

Parent Item Name: Bearpaw

Start Date: 6/17/2010

Required Date: 6/24/2010

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

160

Each

3,128.000

8

32



Nut



10-6-09 SP

Location

Loc Qty

Loc Code

ST139

2

111827

2

ST300

3126

113422

68

114523

50

114718

1000

114784

2000

9063

8

32

Q5200-445

QS200-M44S

Purchased

No

160

Each

12.0000

2

8



Clamp



M112599 7x  
M112679 1  
10-6-09 (40) SP

Location

Loc Qty

Loc Code

ST450

12

114917

12

Thursday, June 17, 2010 12:57:44 PM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			20	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						2	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						2	D4010-041	BEARPAW ASSEMBLY
						8	D4011-1	CLAMP, SHORT
						2	D4011-3	CLAMP, LONG
						8	D4011-5	CLAMP, SHORT (OEM)
						10	D4012-1	CUSHION
						2	AN4C10A	BOLT
8	12	8	12	8	12		AN4-15A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
						4	AN4C13A	BOLT
						8	AN4C15A	BOLT
						8	AN4C17A	BOLT
16	24	16	24				AN960JD416	WASHER
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						20	MS21043-4	NUT
				8	12		NAS1149D0463J	WASHER
2		2					QS200M44S	CLAMP

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Date: 09.11.16